

Maschinenliste stand: 02.2019

Machine	Manufacture	Type	Year of manufacture	Control	Data
Material cuts					
Beld saw	Forte	SBA 251	1990	Automatic	to diameter 250mm
Beld saw	Berg & Schmidt	x-Tech 410	2006	CNC	to diameter 410mm
Lathes					
Lathes	Monforts	RNC 4	1990	CNC	up to diameter 350mm/ length 500mm
Lathes	Monforts	RNC 5	1995	CNC	up to diameter 450mm/ length 900mm
Lathes	Monforts	RNC 400A	2000	CNC	up to diameter 350mm/ length 500mm
Lathes	Monforts	RNC 500A	2001	CNC	up to diameter 450mm/ length 900mm
Lathes	Doosan	Puma 700 LM	2013	CNC	up to diameter 1000mm/ length 3500mm
Lathes	Monforts	MHC PickUp	2005	CNC	up to diameter 520mm/ length 260mm
Universal lathes	FAT	TUR 1000	1986	conventionel	
Milling machines					
Vertikal-processing centre	POS	CE1000	2018	CNC	1000x600x600
5-axis processing centre	DMG	DMU 65	2012	CNC	600x400x400
5-axis processing centre	Gildemeister	DMF 250 linear	2004	CNC	2500x920x950
5-axis processing centre	DMG	DMU 80	2015	CNC	800x1050x850
Drills					
Pillar drill			unknown	conventionel	Drill power d.45mm
Arm drill	Meuser & Co	M50 Ra	unknown	conventionel	Drill power d.50mm Arm 1200mm
Deep drilling machine	Tibo	T30-500	1972	controlled	Drill power d.30mm Drill depth 800mm
Deep drilling machine	SIG	B16	1963	controlled	Drill power d.40mm Drill depth 500mm
Schleifmaschinen					
Non-tip grinding machine	Knopp	N-AF-500		conventionel	Diameter 5-200mm length 10 - 4000mm